

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Blasocut® BC 35 Kombi**
- **Article number:** 01350-10
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the preparation:**
For industrial use
Metalworking fluid concentrate
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer / Supplier:**
BLASER SWISSLUBE AG
Winterseistrasse 22
CH-3415 Hasle-Rüegsau
Switzerland
Tel.: +41 (0)34 460 01 01
E-mail: contact@blaser.com

- **JEMTECH (UK) Ltd.**
Ashdown Business Park
Maresfield
East Sussex TN22 2DU
United Kingdom
Tel.: +44 (0)1825 767640
E-mail: sales@jemtech.co.uk
www.jemtech.co.uk
- **Further information obtainable from:**
Product Safety Department
E-mail: sds@blaser.com
- **1.4 Emergency telephone number:**
For advice on chemical emergencies, spillages, fires or exposures: +44 1235 239670 (24h/7d)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture:**
- **Classification according to Regulation (EC) No 1272/2008**
Eye Irrit. 2 H319 Causes serious eye irritation.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard statements**
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.
- **Precautionary statements**
P264 Wash thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear eye protection / face protection.

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P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P337+P313 If eye irritation persists: Get medical advice/attention.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards** None
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Declarable, or hazardous components:**
CAS-no.

EINECS: 271-781-5 Reg.nr.: 01-2119527859-22	Sodium petroleum sulfonate Eye Irrit. 2, H319	>1-6.9%
EINECS: 212-222-7 Reg.nr.: 01-2119486566-23	1-Phenoxypropan-2-ol Eye Irrit. 2, H319	>1-6.9%
NLP: 500-236-9 Reg.nr.: 01-2119489407-26	Alkoxylated alcohol, > C ₁₆ Aquatic Chronic 2, H411; Skin Irrit. 2, H315	>1-2.9%
	Carboxylic acids, neutralized with alkanolamines* Skin Irrit. 2, H315; Eye Irrit. 2, H319	>1-2.9%
	Benzotriazole, sodium salt* Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Aquatic Chronic 3, H412	<2%
EINECS: 223-296-5 Reg.nr.: n.a. (not applicable) BPR	Sodium omadine Aquatic Acute 1, H400 (M=100); Aquatic Chronic 1, H410 (M=1); Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319	<0.25%
ELINCS: 420-590-7 Reg.nr.: (not applicable) BPR	N-Butyl-1,2-benzisothiazolin-3-one Skin Corr. 1B, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1); Skin Sens. 1, H317	<0.1%

· **Additional information:**

* Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.
For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **After inhalation:** Not applicable, as the concentrate is not volatile.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** CO₂, powder or water spray. Fight larger fires with water spray.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.

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- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information** Cool endangered receptacles with water spray.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
- **6.4 Reference to other sections**
No dangerous substances are released.
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.
Observe the general safety regulations when handling chemicals.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.
- **Information about storage in one common storage facility:**
Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
Protect from heat and direct sunlight.
Protect from frost.
Optimal storage temperature between -70°C and 40°C.
Minimum shelf life: In closed original container, at least 24 months.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
- **Respiratory protection:** Not required.

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· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the resultant standard EN 374.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

The break through, among others, depending on material density and the type of glove and therefore must be determined in each individual case.

Gloves must be inspected prior to use. Replace when worn!

Impervious gloves: nitrile rubber, minimum thickness of 0.3 mm.

· **Penetration time of glove material**

The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:** Eye protector with side protection (framed eyeglasses) EN 166.

· **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Colour:	Brown
Odour:	Pleasant
Odour threshold:	Not determined.

· **pH-value:** 8.5-9.2 @ 50 g/l H₂O (DIN 51369 / ASTM D1287)

· **Change in condition:**

Melting point/freezing point:	Not applicable
Initial boiling point and boiling range:	>300 °C (DIN 51751 / ASTM D86)
Drip point:	Not applicable
Pour point:	-15 °C (ISO 3016 / ASTM D97)

· **Flash point:** 150 °C (ISO 2592 / ASTM D92)

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:** >300 °C (DIN 51794 / ASTM E659)

· **Decomposition temperature:** Not determined.

· **Auto-ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product does not present an explosion hazard.

· **Explosion limits (@1013 mbar):** general values for mineral oil, therefore not product specific

· **Lower:** 0.6 Vol %

· **Upper:** 6.5 Vol %

· **Oxidising properties** Not applicable.

· **Refractive index:** 1.490

· **Density at 20 °C:** 0.95 g/cm³ (DIN 51757 / ASTM D1217)

· **Vapour density** Not applicable.

Not determined.

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· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Emulsifiable.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity: Kinematic at 40 °C:	52.5 mm ² /s
· 9.2 Other information:	safety relevant data, which has to be considered as product specifications.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** None known if used as directed.
- **10.2 Chemical stability** Stable under recommended storage conditions.
- **10.3 Possibility of hazardous reactions** Reacts with strong acids and oxidising agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
Sulphur oxides (SO_x)

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **LD/LC50 values relevant for classification:**
* pure substance

ATE (Acute Toxicity Estimates)

Oral	LD50	41,911 mg/kg
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Alkoxylated alcohol, > C₁₆

Oral	LD50	>2,000 mg/kg (rat) (Acute Oral Toxicity)
Dermal	LD50	>2,000 mg/kg (rabbit) (Acute Dermal Toxicity)

Sodium omadine

Oral	LD50	750 mg/kg (rat) Calculated from 40% solution.
Dermal	LD50	700 mg/kg (rabbit) Calculated from 40% solution.
Inhalative	LD50	2.7 mg/L (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **Repeated dose toxicity**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.

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· **Aspiration hazard** Based on available data, the classification criteria are not met.

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SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:**

* pure substance

Sodium omadine

EC50/96h	0.00264 mg/L (Oncorhynchus mykiss) (OECD 203)
EC50/48h	0.0088 mg/L (Daphnia magna) (OECD 202)
EC50/72h	0.0012 mg/L (Algae) (OECD 201)

Benzotriazole*

LC50/96h	180 mg/l (Brachydanio rerio)
NOEC/21d	0.97 mg/l (Daphnia galeata)
NOEC/10d	3.94 mg/l (Lemna minor)
EC50/48h	63-91 mg/L (Daphnia magna)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 09*	machining emulsions and solutions free of halogens

- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, ADN, IMDG, IATA** Not regulated
- **14.2 UN proper shipping name**
- **ADR, ADN, IMDG, IATA** Not regulated

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· 14.3 Transport hazard class(es)	
· ADR, ADN, IMDG, IATA	
· Class	Not regulated
· 14.4 Packing group	
· ADR, IMDG, IATA	Not regulated
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· IATA	IATA Dangerous Goods Regulation (DGR): latest edition
· UN "Model Regulation":	Not regulated

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Labelling according to Regulation (EC) No 1272/2008:** CLP/GHS label elements are issued under section 2.
- **National regulations:**
The product is subject to be labeled according with the prevailing version of the regulations on hazardous substances.
- **Other regulations, limitations and prohibitive regulations**
- **Substances of very high concern (SVHC) according to REACH, Article 57**
This preparation does not contain any SVHC ("Substances of Very High Concern")
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Regulations / approvals / listings:**

Information on REACH registration numbers in section 3:

If no REACH registration numbers on substances in section 3 are mentioned, then they are exempt from the REACH registration requirements (e.g. polymers).

- **RoHS:**

The product is compliant with European Directives 2015/863/EC, 2011/65/EC, 2002/95/EC, WEEE 2002/96/EC, 2003/11/EC, 2005/53/EC and RoHS.

The following substances ARE NOT contained:

Pentabromodiphenylether, Octabromodiphenylether, polybrominated diphenylether (PBDE) and / or polybrominated biphenyls (PBB), Bis(2-ethylhexyl)phthalate (DEHP), Benzylbutylphthalate (BBP), Dibutylphthalate (DBP), Diisobutylphthalate (DIBP);

lead or it's compounds, cadmium or it's compounds, mercury or it's compounds, chromium Cr⁶⁺-compounds.

- **IP346:**

The contained refined mineral oils are exempt of labelling.

The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

- **TSE/BSE:**

This product adheres to the standards of TSE/BSE-free products, according to European Community directives 93/42/EEC and 2003/32/EC.

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Materials and/or synthetically modified materials which are of animal origin from bovine, ovine, goats, cats, dogs, deer, elk and/or mink, are NOT included in this product.

This product is entirely free from latex containing materials.

• **Relevant phrases**

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

• **Department issuing SDS:** Product Stewardship

• **Contact:** Mrs. Wilson + Mr. Feller

• **Editor's notice:**

The above mentioned data correspond to our present state of knowledge and experience. The safety data sheet serves as description of the products in regard to necessary safety measures. The indications have not the meaning of guarantees on properties.

• **Abbreviations and acronyms:**

- ICAO: International Civil Aviation Organisation
- RoHS: Restriction of Hazardous Substances
- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- VOC: Volatile Organic Compounds (USA, EU)
- ISO: International Organisation for Standardisation
- DNEL: Derived No-Effect Level (REACH)
- PNEC: Predicted No-Effect Concentration (REACH)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- ATE: Acute Toxicity Estimate
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Corr. 1B: Skin corrosion/irritation – Category 1B
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Dam. 1: Serious eye damage/eye irritation – Category 1
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- Skin Sens. 1: Skin sensitisation – Category 1
- Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
- Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
- Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
- Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

• *** Data compared to the previous version altered.**

The asterisk (*) on the left side indicate the respective changes from the previous version.